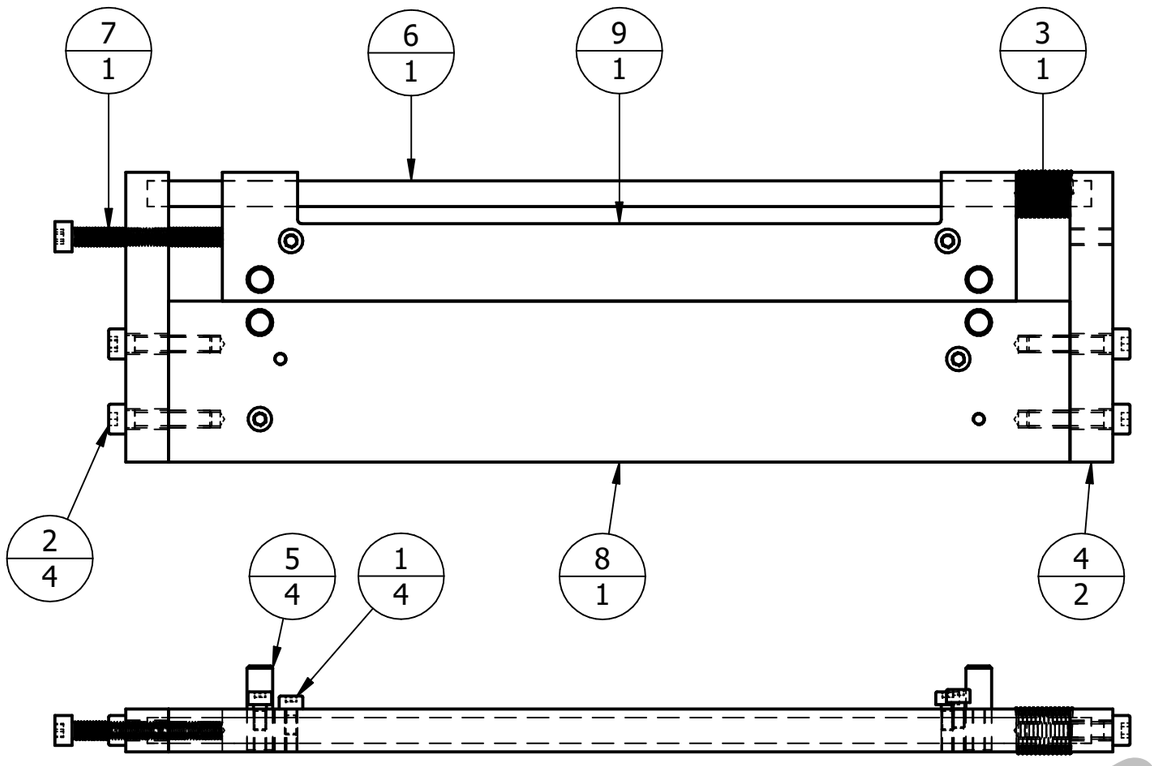
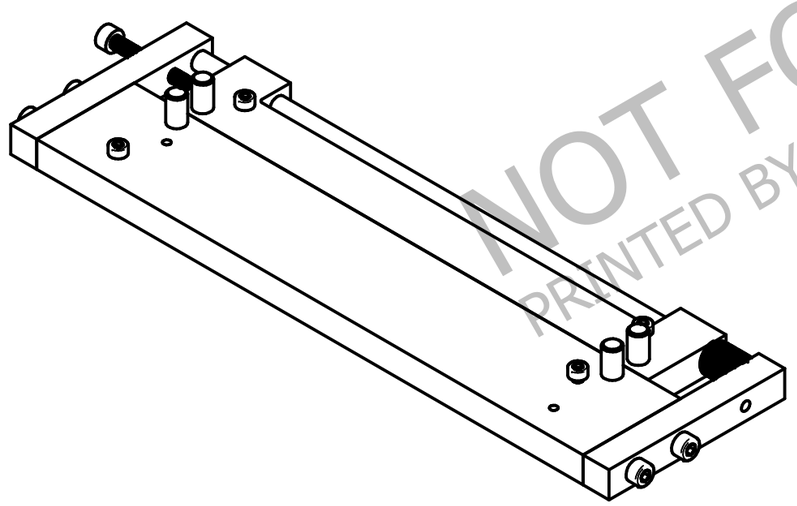
A3 | TD-2580-0104 | A

DO NOT SCALE





ITEM No	PART NUMBER	TITLE	MATERIAL	QTY
1	SP-004030	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M3X6	Steel	4
2	SP-004058	Hexagon socket head cap screw DIN 912 - M4x20	STEEL	4
3	TD-2580-0009	SPRING	STEEL	1
4	TD-2580-0024	END BLOCKS	AL.ALLOY, 6082-T6	2
5	TD-2580-0026	DOWELL	STEEL	4
6	TD-2580-0027	GUIDE ROD	AL.ALLOY, 6082-T6	1
7	TD-2580-0073	M4 X 35mm Full Thread Cap Head Screws (DIN 912)	STEEL	1
8	TD-2580-0103	POSITIONING PLATFORM	AL.ALLOY, 6082-T6	1
9	TD-2580-0105	ADJUSTMENT PLATFORM	AL.ALLOY, 6082-T6	1

NOT FOR MANUFACTURE
PRINTED BY XHP51782 AT 09:04:18 ON 10 JUL 2019

A	?		LCC			MANUFACTURE ONLY WHEN STATUS IS **RELEASED**	**IN WORK**
ISSUE	DATE OF ISSUE	MOD. No.	DRAWN BY	CHKD BY	APPD BY		STATUS

TOLERANCES UNLESS STATED
LINEAR ± N/A
ANGULAR ± N/A°

ESTIMATED MASS 0.00 kg

MATERIAL & SPEC.

SURFACE TEXTURE UNLESS STATED
Ra N/A

FINISH

REMOVE ALL BURRS

PROJECTION

DIMENSIONS IN mm UNLESS STATED

DRAWING CONFORMS TO BS 8888 TOLERANCING ISO 8015

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TECHNOLOGY DEPARTMENT
RUTHERFORD APPLETON LABORATORY
HARWELL CAMPUS, DIDCOT, OXFORDSHIRE, OX11 0QX

USED ON
"" ?
? ?
? ?

TITLE
SMARTPHANTOM ALIGNMENT JIG

?

A3	SHEET 1 OF 1	TD-2580-0104	A